

Introducing

NEW 3M™ Flap Discs 566A

3M™ AZ Flap Discs



# Peak Performance. Great Value.

## Bring it on!

A complete lineup of hardworking alumina zirconia flap discs – built to tackle all your toughest grinding & finishing jobs!

**3M**



3M™ Flap Discs 546D

For light duty grinding and finishing, choose 546D, made with a wearable cotton backing that constantly exposes fresh mineral for fast cut.



	UPC 051141-	Grade	Dia. × Ctr. Hole (inches)	Max. RPM	Quantity/ Case
Type 27	30594-3	40	4½ × ⅝ – 11*	13,300	10
	30595-0	60			
	30596-7	80			
	30597-4†	120	4½ × ⅞		
	30599-8	40			
	30600-1	60			
	30601-8	80			
	30602-5†	120	7 × ⅝ – 11*		
	30608-7	40			
	30609-4	60			
30610-0	80				
Type 29	+28919-4†	120	7 × ⅞	8,600	5
	30604-9	40			
	30605-6	60			
	30606-3	80	4½ × ⅝ – 11*		
	+28917-0†	120			
	+28870-8	40			
	+28871-5	60	4½ × ⅞		
	+28872-2	80			
	+28873-9†	120			
	+28876-0	40	7 × ⅝ – 11*		
	+28877-7	60			
	+28878-4	80			
	+28879-1†	120	7 × ⅞		
	+28922-4	40			
	+28923-1	60			
+28924-8	80	7 × ⅞			
+28925-5†	120				
+28928-6	40				
+28929-3	60	7 × ⅞			
+28930-9	80				
+28931-6†	120				

\* Quick Change Hub Attachment  
† Made-to-Order  
+ UPC Prefix= 051115-

NEW! 3M™ Flap Discs 566A

When you want it all, choose 566A, with a flexible poly-cotton backing and a great balance of cut and life.



	UPC 051141-	Grade	Dia. × Ctr. Hole (inches)	Max. RPM	Quantity/ Case		
Type 27	553627	40	4½ × ⅝ – 11*	13,300	10		
	553634	60					
	553641	80					
	553665	40	4½ × ⅞				
	553672	60					
	553689	80					
	553702	40					
	553719	60	7 × ⅝ – 11*			8,600	5
	553726	80					
	553740	40					
553757	60						
553764	80	7 × ⅞					
553948	40						
553955	60						
Type 29	553962	80	4 × ⅝	13,300	10		
	553986	40					
	553993	60					
	554006	80	4½ × ⅝ – 11*				
	554020	40					
	554037	60					
	554044	80	4½ × ⅞				
	554068	40					
	554075	60					
	554082	80	7 × ⅝ – 11*				
554105	40						
554112	60						
554129	80	7 × ⅞					
554143	40						
554150	60						
554167	80						

3M™ Flap Discs 577F

For heavy grinding, choose 577F with its durable polyester backing made for long life.



	UPC 051141-	Grade	Dia. × Ctr. Hole (inches)	Max. RPM	Quantity/ Case		
Type 27	30951-4	36	4½ × ⅝ – 11*	13,300	10		
	30952-1	40					
	30953-8	60					
	30954-5	80	4½ × ⅞				
	30955-2	36					
	30956-9	40					
	30957-6	60					
	30958-3	80	7 × ⅝ – 11*			8,600	5
	30963-7	36					
	30964-4	40					
30965-1	60						
30966-8	80	7 × ⅞					
30959-0	36						
30960-6	40						
30961-3	60	4 × ⅝	13,300	10			
30962-0	80						
27530-7	40						
27531-4	60	4 × ⅝ – 24*					
27532-1	80						
28544-3†	40						
28545-0†	60	4 × ⅞					
28565-8†	80						
30983-5	36				4½ × ⅝ – 11*		
30984-2	40						
30985-9	60						
30986-6	80	4½ × ⅞					
30987-3	36						
30988-0	40						
30989-7	60	7 × ⅝ – 11*	8,600	5			
30990-3	80						
30991-0	36						
30992-7	40	7 × ⅞					
30993-4	60						
30994-1	80						
30995-8	36	7 × ⅞					
30996-5	40						
30997-2	60						
30998-9	80						

\* Quick Change Hub Attachment  
† Made-to-Order

Ordering Information

Choose the right disc for the job.



Select 3M™ Flap Discs are available in the two following configurations:



**TYPE 27** is designed for flat surfaces or outside edges. It is ideal for smooth finishes.



**TYPE 29** is angled for aggressive stock removal and fast cutting on both flat and curved surfaces.

# 3M™ Giant Flap Discs

Take a giant step toward greater productivity!

3M™ Giant Flap Discs are extra-thick, and packed with more abrasive muscle.

- 25% more abrasive material than standard flap discs
- Delivers longer life and fewer disc changes



More Material. Longer Life.



## 3M™ Giant Flap Discs 566A

	UPC 051141-	Grade	Dia. × Ctr. Hole (inches)	Max. RPM	Quantity/ Case		
Type 27	553788	40	4 1/2 × 5/8-11"	13,300	10		
	553795	60					
	553801	80					
	553825	40	4 1/2 × 7/8				
	553832	60					
	553849	80					
	553863	40	7 × 5/8-11"			8,600	5
	553870	60					
	553887	80					
	553900	40	7 × 7/8				
553917	60						
553924	80						
Type 29	554174	36	4 1/2 × 5/8-11"	13,300	10		
	554181	40					
	554198	60					
	554204	80					
	554211	36	4 1/2 × 7/8				
	554228	40					
	554235	60					
	554242	80					
	554259	36	7 × 5/8-11"			8,600	5
	554266	40					
	554273	60					
	554280	80					
	554297	36	7 × 7/8				
	554303	40					
554310	60						
554327	80						

## 3M™ Giant Flap Discs 577F

	UPC 051141-	Grade	Dia. × Ctr. Hole (inches)	Max. RPM	Quantity/ Case		
Type 27	30967-5	36	4 1/2 × 5/8-11"	13,300	10		
	30968-2	40					
	30969-9	60					
	30970-5	80					
	30971-2	36					
	30972-9	40					
	30973-6	60					
	30974-3	80					
	30979-8	36				8,600	5
	30980-4	40					
30981-1	60						
30982-8	80						
30975-0	36	7 × 7/8					
30976-7	40						
30977-4	60						
30978-1	80						
Type 29	30999-6	36	4 1/2 × 5/8-11"	13,300	10		
	31000-8	40					
	31001-5	60					
	31002-2	80					
	31003-9	36	4 1/2 × 7/8				
	31004-6	40					
	31005-3	60					
	31006-0	80					
	31011-4	36	7 × 5/8-11"			8,600	5
	31012-1	40					
	31013-8	60					
	31014-5	80					
	31007-7	36	7 × 7/8				
	31008-4	40					
31009-1	60						
31010-7	80						

\* Quick Change Hub Attachment

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